ROLAND VG2 AND VERSAWORKS INSTRUCTIONS

- Complete and approved WORK ORDER to print
- Load machine with printable media and "wake up machine"
- Adjust rollers to determine width of material, FIND EDGE
- Adjust head height banner-high, canvas-medium, other media low or medium.
- Advance material to end of heating bar (it will go into preheat mode)
- Open VersaWorks software
- Import PDF (print only) or EPS(print+cut) file into any open QUE
- Open file in VersaWorks-double click on file
- Set material width, quantity, quality, and orientation settings
- Select Media Type, Resolution and mode(if needed)
- Adjust colors and other settings if needed
- (scissors) set cutting speed/pressure conditions SP15-30 CT50-60
- Verify "marching ants" and final color – **view and verify all settings-MRC**
- Save the file in VersaWorks
- RIP then Print (set quantity)
- Unroll some material to reduce strain on rollers
- Monitor print for wrinkles
- When print is done.. function-sheet cut
- Process finished product to delivery status: cut, weed, grommet…
- Invoice Customer (for custom order) or Self
- Turn in completed work order with QB invoice number